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GENERAL TOLERANCES
(Unless otherwise noted)
0-100mm: ± 0.25 mm
100mm - 500mm: ± 0.5 mm
500mm +: ± 1.0 mm
Angular: ± 1 deg.






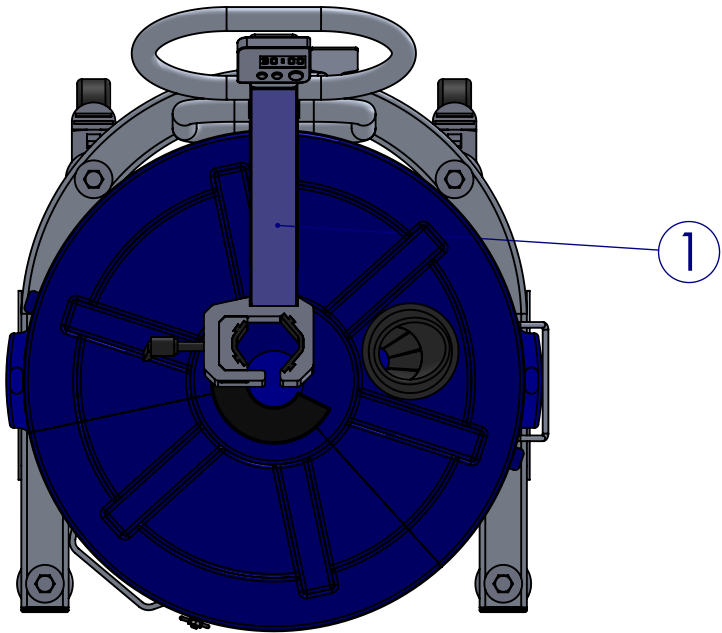
PRINT MAY BE REDUCED - DO NOT SCALE.

DATE: 08-Oct-18		PROJECT:				DRN: RT	
SCALE: D.N.S	A3	ITEM NO.	ITEM DESCRIPTION	MATERIAL	FINISH	MASS	REV
All Dimensions are in Millimetres Break All Sharp Corners and Remove Burrs & Swarf		MS-100	MIXING STATION	SEE PARTS	SEE PARTS	19 KG	10
NOTES:						SHEET 1 OF 3	

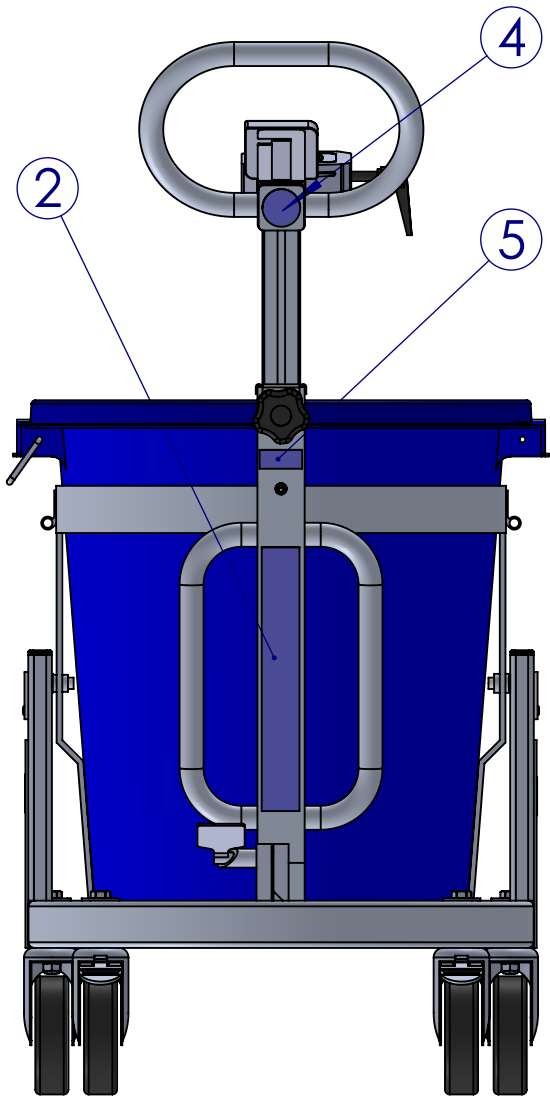
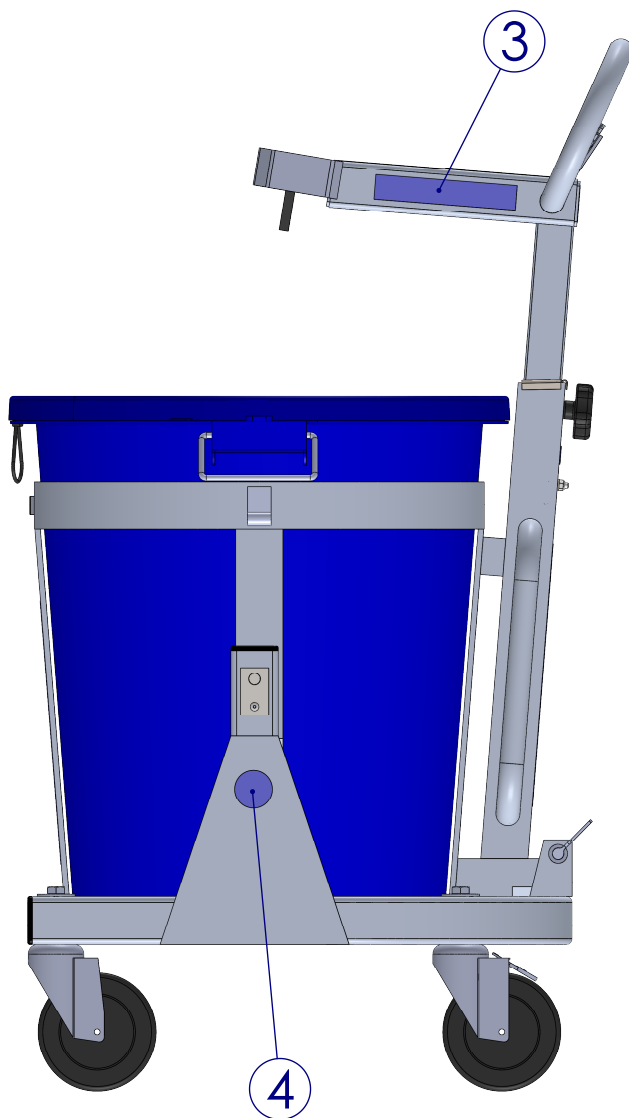
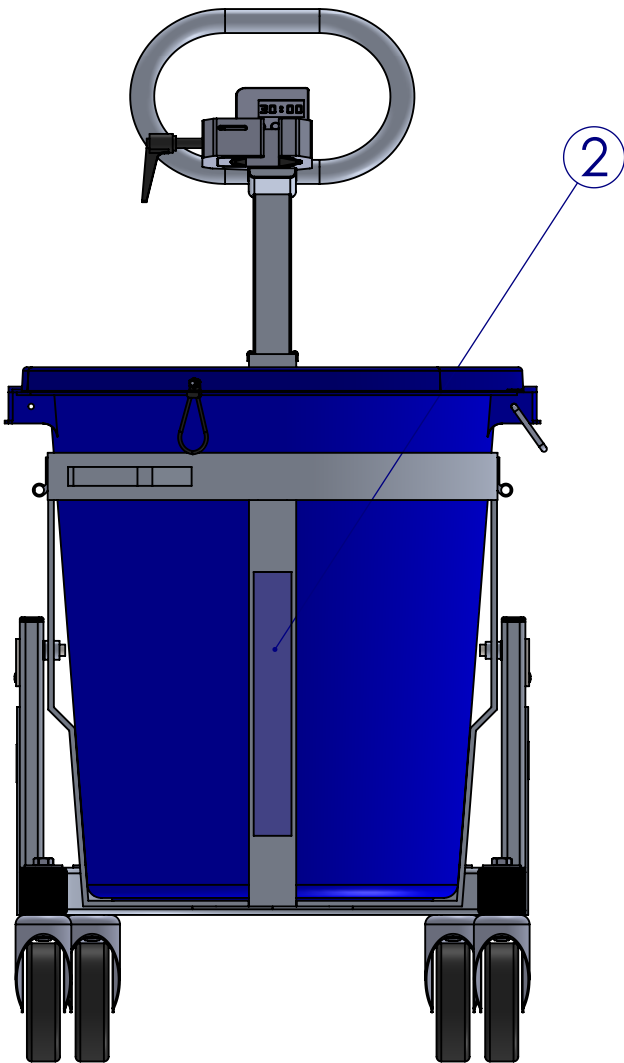
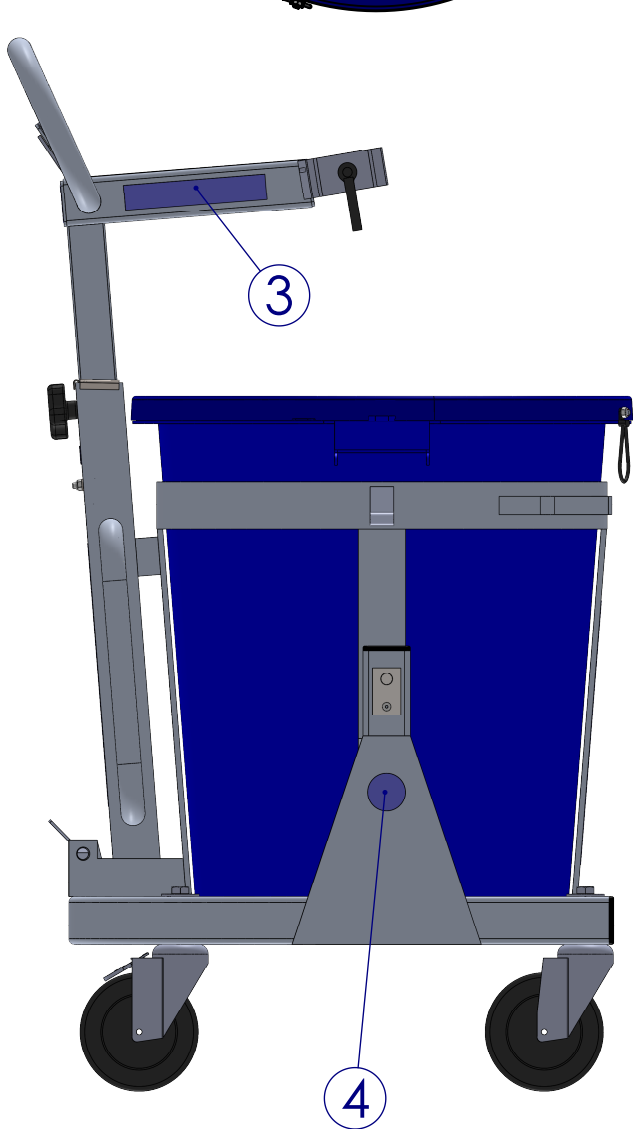
25
Depotes Critical Dimension

PRINTED: 08-Oct-18

<table><tr><th>ITEM NO.</th><th>PART NO.</th><th>PART NAME</th><th>QTY</th></tr><tr><td>1</td><td>MS-01-W1</td><td>BASE FRAME</td><td>1</td></tr><tr><td>2</td><td>MS-04-02</td><td>MIXING STATION BUCKET</td><td>1</td></tr><tr><td>3</td><td>MS-01-07</td><td>CASTOR 125mm</td><td>2</td></tr><tr><td>4</td><td>MS-01-06</td><td>CASTOR 125mm WITH BRAKE</td><td>2</td></tr><tr><td>5</td><td>MS-01-11</td><td>PIN INDEXING PLUNGER</td><td>1</td></tr><tr><td>6</td><td>MS-05-02</td><td>END CAP - 50x25</td><td>2</td></tr><tr><td>7</td><td>MS-05-01</td><td>END CAP - 50x50</td><td>2</td></tr><tr><td>8</td><td>MAK-UP-546</td><td>M12 x 80 HEX BOLT</td><td>4</td></tr><tr><td>9</td><td>MAK-UP-547</td><td>M12 MUDGUARD WASHER</td><td>4</td></tr><tr><td>10</td><td>MAK-UP-548</td><td>M12 NYLOC NUT</td><td>4</td></tr><tr><td>11</td><td>MS-02-W1</td><td>BASKET WELDMENT</td><td>1</td></tr><tr><td>12</td><td>MS-02-06</td><td>SLIDE COVER</td><td>1</td></tr><tr><td>13</td><td>MS-02-W2</td><td>SLIDE PLATE</td><td>1</td></tr><tr><td>14</td><td>MS-02-12</td><td>PIVOT BUSH</td><td>2</td></tr><tr><td>15</td><td>MS-02-11</td><td>THUMB SCREW</td><td>1</td></tr><tr><td>16</td><td>MAK-UP-549</td><td>M4 x 10 COUNTERSUNK SOCKET HEAD BOLT</td><td>1</td></tr><tr><td>17</td><td>MAK-UP-568</td><td>M6X30 PH BOLT</td><td>2</td></tr><tr><td>18</td><td>MAK-UP-503</td><td>M6 NYLOC NUT</td><td>2</td></tr><tr><td>19</td><td>MAK-UP-551</td><td>M6 FLAT WASHER (SMALL)</td><td>1</td></tr><tr><td>20</td><td>MS-03-W</td><td>SLIDE ARM WELDMENT</td><td>1</td></tr><tr><td>21</td><td>MS-03-12</td><td>TIMER</td><td>1</td></tr><tr><td>22</td><td>MS-03-08</td><td>MIXER CLAMP SLIDER W/ PINS</td><td>1</td></tr><tr><td>23</td><td>MS-03-11</td><td>HANDLE - M10x50</td><td>1</td></tr><tr><td>24</td><td>MS-03-09</td><td>SLIDER RUBBER INSERT</td><td>1</td></tr><tr><td>25</td><td>MS-03-10</td><td>CLAMP RUBBER INSERT</td><td>1</td></tr><tr><td>26</td><td>MS-01-W2</td><td>PIVOT PIN WELDMENT</td><td>2</td></tr><tr><td>27</td><td>MS-04-01-00</td><td>LID ASSEMBLY</td><td>1</td></tr><tr><td>28</td><td>MS-04-01-03</td><td>VAC PORT</td><td>1</td></tr><tr><td>29</td><td>MS-04-01-04</td><td>CENTRE GROMMET</td><td>1</td></tr><tr><td>30</td><td>MS-04-01-05</td><td>ELASTIC STRAP</td><td>1</td></tr><tr><td>31</td><td>MAK-UP-581</td><td>M6X12 FLAT HEAD ALLEN KEY BOLT</td><td>1</td></tr><tr><td>32</td><td>MAK-UP-503</td><td>M6 NYLOC NUT</td><td>1</td></tr></table>								ITEM NO.	PART NO.	PART NAME	QTY	1	MS-01-W1	BASE FRAME	1	2	MS-04-02	MIXING STATION BUCKET	1	3	MS-01-07	CASTOR 125mm	2	4	MS-01-06	CASTOR 125mm WITH BRAKE	2	5	MS-01-11	PIN INDEXING PLUNGER	1	6	MS-05-02	END CAP - 50x25	2	7	MS-05-01	END CAP - 50x50	2	8	MAK-UP-546	M12 x 80 HEX BOLT	4	9	MAK-UP-547	M12 MUDGUARD WASHER	4	10	MAK-UP-548	M12 NYLOC NUT	4	11	MS-02-W1	BASKET WELDMENT	1	12	MS-02-06	SLIDE COVER	1	13	MS-02-W2	SLIDE PLATE	1	14	MS-02-12	PIVOT BUSH	2	15	MS-02-11	THUMB SCREW	1	16	MAK-UP-549	M4 x 10 COUNTERSUNK SOCKET HEAD BOLT	1	17	MAK-UP-568	M6X30 PH BOLT	2	18	MAK-UP-503	M6 NYLOC NUT	2	19	MAK-UP-551	M6 FLAT WASHER (SMALL)	1	20	MS-03-W	SLIDE ARM WELDMENT	1	21	MS-03-12	TIMER	1	22	MS-03-08	MIXER CLAMP SLIDER W/ PINS	1	23	MS-03-11	HANDLE - M10x50	1	24	MS-03-09	SLIDER RUBBER INSERT	1	25	MS-03-10	CLAMP RUBBER INSERT	1	26	MS-01-W2	PIVOT PIN WELDMENT	2	27	MS-04-01-00	LID ASSEMBLY	1	28	MS-04-01-03	VAC PORT	1	29	MS-04-01-04	CENTRE GROMMET	1	30	MS-04-01-05	ELASTIC STRAP	1	31	MAK-UP-581	M6X12 FLAT HEAD ALLEN KEY BOLT	1	32	MAK-UP-503	M6 NYLOC NUT	1
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ITEM NO.	PART NO.	PART NAME	QTY
-	MS-06-00	DECAL SET	1
1	MS-06-01	STICKER-INSTRUCTION	1
2	MAK-UP-12	STICKER-MAKINEX LARGE	2
3	MAK-UP-13	STICKER-MAKINEX SMALL	2
4	MAK-UP-14	STICKER-MAKINEX X- ROUND	3
5	MAK-UP-15	STICKER-MAKINEX SERIAL NUMBER	1



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GENERAL TOLERANCES
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100mm - 500mm: ± 0.5 mm
500mm +: ± 1.0 mm
Angular: ± 1 deg.



Third Angle
Projection
- AS 1100

08-Oct-18

SCALE:

A3

All Dimensions are in Millimetres
Break All Sharp Corners and
Remove Burrs & Swarf

25

Denotes Critical Dimension

PROJECT:

ITEM NO.

MS-100

ITEM DESCRIPTION

MIXING STATION

MATERIAL

SEE PARTS

FINISH

SEE PARTS

DRN: RT

MASS

19 KG

REV

10

NOTES:

SHEET 3 OF 3